

# ALLMARK™

## THE HEAT TRANSFER FILM DEDICATED TO PERSONALISATION OF NYLON

Looking for a flex specifically devoted to personalisation of polyamide textiles with special treatments ? Allmark is a matte finish PU specifically designed for repellent-treated fabrics such as nylon.

### Promotional objects



### Sport garments and Accessories



### Product description

- ✓ Semi-matte finish PU.
- ✓ Composed with a special adhesive for hydrophobic and polyamide textiles, what ensures perfect adherence to difficult fabrics.
- ✓ Ultra thin, product very comfortable to wear.
- ✓ OEKO-TEX Class I certified, allowing application even on baby and kids clothing.
- ✓ Available in 4 different colours:



White 101



Black 103



Golden Yellow  
104



Red 106



### Application key points

- ✓ Enables repositioning after weeding the product thanks to its adhesive backing.
- ✓ Very easy to cut.
- ✓ Easy to press without letting marks on the textile.

### Usage benefits

- ✓ Specially developed to apply on repellent-treated fabrics such as nylon.
- ✓ Recommended for Sportswear garments and accessories and also for promotional objects such as sport bags, training jackets, k-ways, umbrellas and nylon totebags.

## SPECIFICATIONS

Composition	Average Thickness	Carrier	Dimensions	Certifications
PU	50 µm	Adhesive & Transparent Polyester	50 cm x 20 m	 <p>All references are Class I</p> 

## APPLICATION INSTRUCTIONS

Applies on	Cutting	Application Temp. & Duration
Nylon Cotton Polyester Acrylic Cotton/Polyester blends	Use a Flex Blade 45°	140°C – 20 s 284°F – 20 s

Pressure	Peeling
Medium	Cold

### Step 1 – Cutting

Set up the cutting of your heat transfer film in mirror mode and use a standard flex blade of 45°.

### Step 2 – Weeding

Remove the excess of material (easy weeding).

### Step 3 – Application

Position your design on the textile and press it with a Sefa DUPLEX/ROTEX or equivalent at 140°C/284°F for 20 seconds with a medium pressure.

We do recommend the use of a silicone paper to protect the designs and the textile during the application.

### Step 4 – Peeling

Peel the material while cold.

*NOTE: We highly recommend you to perform tests before launching a production.*

## CARE AND MAINTENANCE RECOMMENDATIONS

Washing	Ironing	Tumble-dry	Dry cleaning
Up to 40°C/104°F	On reverse side only	Yes	Not recommended
Storage life	Storage Temperature & Lightning		Position
Up to 1 year	Dry room with 15°C-30°C/ 59°F-86°F	Away from sunlight	Vertical position

### Care and maintenance:

- ✓ Always respect the garments' instructions.
- ✓ Wait 24 hours after the application before the first wash.
- ✓ Avoid the use of aggressive products.

### Washing recommendations:

- ✓ Respect the textile recommendations.
- ✓ Preferably inside out to extend the design's life.
- ✓ Do not bleach.